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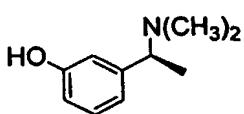
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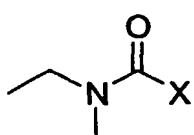
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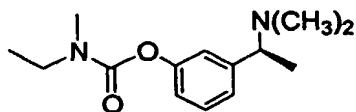
(54) Title: A METHOD OF PRODUCTION OF (−)-(S)-3-[1-(DIMETHYLAMINO)ETHYL]PHENYL-N-ETHYL-N-METHYL-CARBAMATE



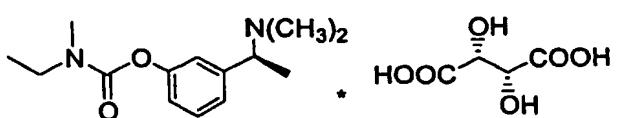
(III)



(VII)



(II)



(I)

(57) Abstract: The compound of formula (III), optionally its alkaline salt, is reacted with a compound of formula VII, wherein X is a leaving group, resulting in (S)-rivastigmine of formula II, which is then optionally converted into (S)-rivastigmine hydrogen-tartrate of formula I.

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